

# Technical Details

NO	PROFILE TYPE	PBM 30		PBM 50		PBH 45		NOTES
		Dimensions	Min.inter. Dia.	Dimensions	Min.inter. Dia.	Dimensions	Min.inter. Dia.	
1		30x30 10x10	650 200	35x35 20x20	1200 400	35x35 15x15	600 300	○
2		50x10 20x6	700 300	60x10 30x10	800 350	60x10 20x10	600 300	○
3		80x15 30x6	700 500	100x15 50x10	750 500	80x15 50x20	600 450	○
4		50x6 20x3	600 400	60x7 30x4	900 500	50x6 20x3	650 300	○ ●
5		50x6 20x3	600 400	60x7 30x4	900 500	50x6 20x3	650 300	○ ●
6		50x6 20x3	700 400	60x7 30x4	1000 500	50x6 20x3	800 300	○ ●
7		40x5 30x4	500 350	50x5 40x4	850 500	50x6 30x3	600 400	● ◆
8		40x5 30x4	600 400	50x5 40x4	1200 800	50x6 30x3	900 600	● ◆
9		40x40x3	(1)	60x60x3	(1)	45x45x3	(1)	○ ●
10		50x30x3	(1)	50x40x3	(1)	60x30x3	(1)	○ ●
11		Ø30 Ø10	650 200	Ø35 Ø15	800 300	Ø35 Ø20	600 300	●
12		Ø48.3x3.2 Ø13.5x2	800 300	Ø48.3x3.2 Ø17.2x2	650 350	Ø60.3x2.9 Ø21.3x2	1000 350	●
13		Ø60x1.5 Ø20x1.5	1000 550	Ø70x2 Ø30x2	1200 500	Ø60x2 Ø30x2	1000 450	●
14		UPN 50	450	UPN 60	600	UPN 80 UPN 30	800 400	●
15		UPN 50	550	UPN 60	750	UPN 80 UPN 30	1200 600	●
Shaft diameter		mm	Ø30	Ø50	Ø45			
Roll diameter		mm	Ø150	Ø165	Ø162			
Motor Power		kW	0.75	1.5	1.5+ 075			
Turning Speed		m/min.	3.6	3.6	3.9			
Weight		kg	200	385	600			
Length		mm	800	930	1000			
Width		mm	700	730	700			
Height		mm	1200	1400	1380			

(1) Can be changed according to deformation. ○ Standart Rolls ● Special Rolls ◆ Special Support Rolls For Angle  
All datas given according to 240 N/mm<sup>2</sup> yield point.