

# PBF Series Technical Details

|                          |        |   | <b>PBF 2560</b> | <b>PBF 30120</b> | <b>PBF 30200</b> |
|--------------------------|--------|---|-----------------|------------------|------------------|
| Bending Force            | Ton    |   | 60              | 120              | 200              |
| Bending Length           | mm     | A | 2550            | 3050             | 3050             |
| Distance Between Columns | mm     | B | 2150            | 2550             | 2550             |
| Stroke                   | mm     | C | 160             | 180              | 210              |
| Daylight                 | mm     | D | 350             | 375              | 445              |
| Throat Depth             | mm     | E | 250             | 250              | 250              |
| Y Axes Rapid Speed       | mm/sec |   | 120             | 100              | 100              |
| Y Axes Working Speed     | mm/sec |   | 9               | 9                | 7                |
| Y Axes Return Speed      | mm/sec |   | 70              | 77               | 73               |
| Table Height             | mm     | F | 813             | 878              | 858              |
| Table Width              | mm     | G | 104             | 104              | 104              |
| X Axes Working Speed     | mm/sec |   | 250             | 250              | 250              |
| X Axes Travel            | mm     |   | 620             | 620              | 620              |
| Motor Power              | kW     |   | 7,5             | 11               | 15               |
| Length                   | mm     | L | 4455            | 4910             | 4950             |
| Width                    | mm     | W | 1100            | 1230             | 1390             |
| Height                   | mm     | H | 2235            | 2275             | 2430             |
| Weight Approx.           | kg     |   | 4000            | 5900             | 7950             |

