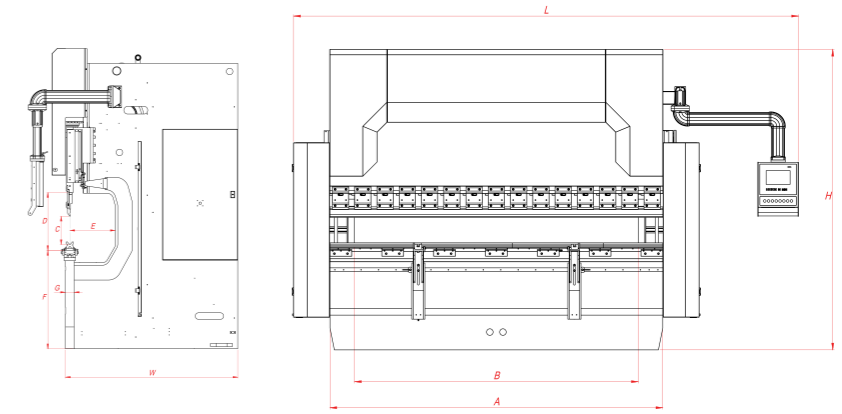


# AD-R Series Technical Details



AD-R Series	Bending Force (Ton)	Bending Length (mm)	Distance Between Columns (mm)	Stroke (mm)	Daylight (mm)	Throat Depth (mm)	Optional Throat Depth	Table Height (mm)	Table Width (mm)	Working Speed	
										Y Rapid Speed (mm/sec)	Y Working Speed (mm/sec)
		A	B	C	D	E		F	G		
AD-R 1260	60	1250	1050	160	400	350		900	104	200	10
AD-R 2060	60	2050	1700	160	400	350		900	104	200	10
AD-R 25100	100	2550	2200	265	530	410		900	104	180	10
AD-R 30100	100	3050	2600	265	530	410	*	900	104	180	10
AD-R 30135	135	3050	2600	265	530	410	*	900	104	160	10
AD-R 30175	175	3050	2600	265	530	410	*	900	104	160	10
AD-R 30220	220	3050	2600	265	530	410	*	900	104	140	10
AD-R 30320	320	3050	2600	365	630	410	*	900	154	160	10
AD-R 37175	175	3700	3100	265	530	410	*	900	104	140	10
AD-R 37220	220	3700	3100	265	530	410	*	900	104	160	10
AD-R 40175	175	4050	3600	265	530	410	*	900	104	160	10
AD-R 40220	220	4050	3600	265	530	410	*	900	104	160	10
AD-R 40320	320	4050	3600	365	630	410	*	900	154	160	10
AD-R 40400	400	4050	3400	365	630	510	**	1050	154	140	8
AD-R 60220	220	6050	5100	265	530	410	*	1100	154	140	10
AD-R 60320	320	6050	5100	365	630	410	*	1100	154	140	10
AD-R 60400	400	6050	5100	365	630	510	**	1220	154	120	8

\* 750 mm throat depth  
 \*\* 750 - 1000 - 1250 mm throat depth  
 \*\*\* 500mm/sec. backgauge speed on AL.  
 Machines set according to optimum values.

Y Return Speed (mm/sec)	X Axes Working Speed (mm/sec)***	R Axes Working Distance (Manual)	R Axes Working Distance (Motorized)	X Axes Distance			Motor Power	Length (mm)	Width (mm)	Height (mm)	Weight Approx. (kg)
				650	750	1000					
								L	W	H	
110	250	140	250	-	S	O	7,5	2300	1250	2350	3100
110	250	140	250	S	-	O	7,5	3200	1250	2350	3550
120	250	140	250	S	-	O	11	3800	1670	2750	7400
120	250	140	250	S	-	O	11	4200	1670	2750	9250
120	250	140	250	S	-	O	15	4200	1680	2750	10250
100	250	140	250	S	-	O	18,5	4250	1700	2750	11250
140	250	140	250	S	-	O	22	4250	1770	2900	12250
140	250	140	250	S	-	O	37	4300	1820	3230	17250
100	250	140	250	S	-	O	18,5	4950	1700	2900	13000
120	250	140	250	S	-	O	22	4950	1770	2900	14100
140	250	140	250	S	-	O	18,5	5250	1700	2750	12850
140	250	140	250	S	-	O	22	5250	1770	2900	14750
140	250	140	250	S	-	O	37	5300	1910	3230	20750
120	250	140	250	-	S	O	37	5750	2110	3540	26750
120	250	140	250	-	S	O	22	7500	1770	3250	20590
120	250	140	250	-	S	O	37	7500	1910	3450	28250
100	250	140	250	-	S	O	37	7500	2110	3710	35750

S : Standard  
 O : Option